



BELLE PLANT



E.I. DUPONT de NEMOURS and COMPANY



Location and History



The DuPont Belle plant is along the Kanawha River on a 100-acre site toward the eastern end of Kanawha County, West Virginia, and 10 miles east of Charleston, the state capital.

West Virginia's central location provides for overnight delivery to two-thirds of the U.S. population and one-third of the Canadian population. Six interstate routes traverse West Virginia, providing quick and easy access to major population and industrial centers in the Northeast, South and Midwest.

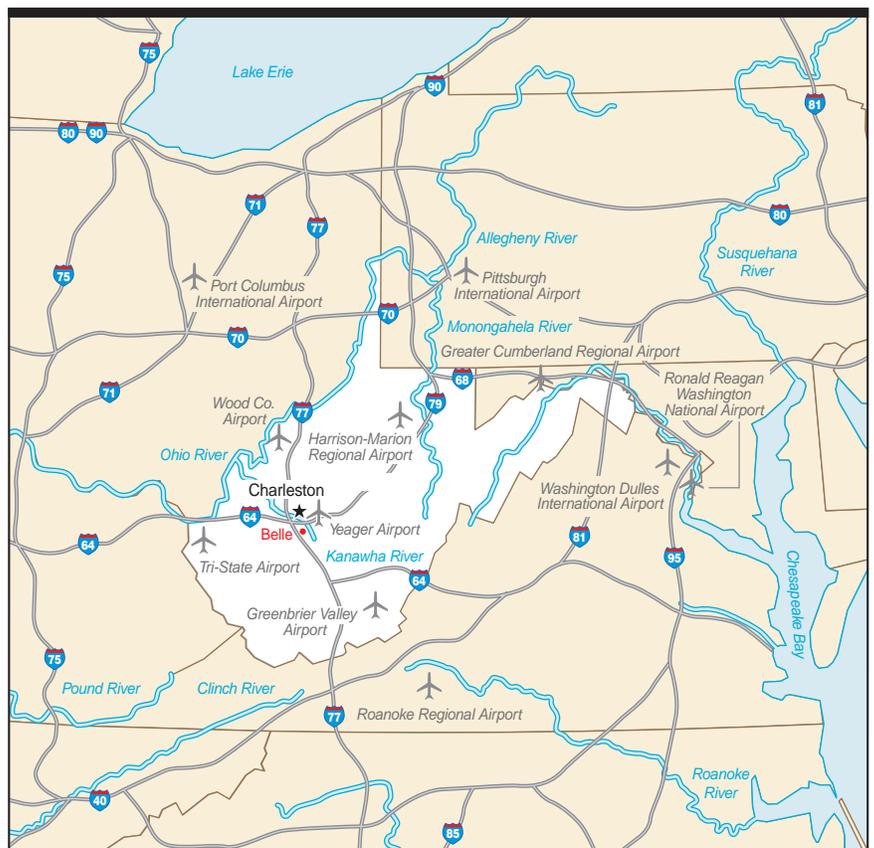


Mid-Atlantic Region



The DuPont Belle plant has special significance in the history of the chemical industry:

- With a 1925 groundbreaking, the Belle facility is the nation's first commercial ammonia synthesis site.
- At Belle, DuPont developed the technology to manufacture nylon.
- Belle produced the nation's first synthetic urea for fertilizers and plastics.
- DuPont developed more than 120 chemical processes at the Belle plant.



Transportation

Advantages



West Virginia offers unparalleled advantages for location and operation specialty chemicals businesses:

- Strong industry presence, growth and technical capacity
- Plentiful, affordable, experienced labor with industry-specific skills
- Plentiful raw materials
- Advanced telecommunications infrastructure and abundant, affordable energy
- Low operating costs and high profitability potential
- Strong work ethic, with high productivity, low absenteeism and low turnover

Cash in on a profit margin averaging 2.5 percentage points higher, based on a comparative analysis of operating costs and profitability for a typical specialty chemicals establishment in West Virginia, as compared to competitor states.

Take advantage of West Virginia's large supply of trained production supervisors, chemists, chemical technicians, plant and equipment operators, molding, forming and extrusion machine operators, blast furnace operators, casters and pourers, machinists and industrial mechanics numbering more than 30,000 strong.



About the plant

DuPont's Belle plant site, a large chemical manufacturing facility along the Kanawha River in Kanawha County, W.Va., will support your company through its high performance work systems, range of basic chemicals, prime location in the nation's mid-Atlantic region, transportation advantages, land availability and access to raw materials and utilities.

The highly secure Belle plant offers another distinct benefit: skilled employees who in 2005 exceeded 3,000 days without a single lost workday due to an on-the-job injury.

The site has two river docks for shipping, rail service provided by Norfolk Southern and five major trucking terminals within 20 miles. The plant site, covered by RCRA, HSWA, NPDES and Reg. 13 permits, is within a few miles of Interstates 64 and 77.

The DuPont Belle plant produces a wide range of products and applications found in plastics manufacturing, home and personal care products, crop protection chemicals, automotive products and industrial manufacturing.

VAZO®, a polymerization initiator, is a final product manufactured at the Belle plant.

The following chemicals are used, distributed or produced onsite and available for transfer or sale as feedstocks for operations that do not compete with site or corporate products:

2-ethyl methacrylate
Acetone cyanohydrin
Anhydrous ammonia
Azo free radical polymerization initiators
Butyl methacrylate
Methacrylic acid
Carbon dioxide (80 percent, balance methane)
Methyl methacrylate and higher monomers
Carbon monoxide
Monomethyl amine
Dimethyl amine
Dimethyl sulfate
Dimethylformamide
Dimethylacetamide
Ethyl chloroformate
Ethyl methacrylate
Formaldehyde
Glycolic acid
Hydrogen
Iso-butanol
Iso-butyl methacrylate
Methanol
n-butanol
Oleum
Phosgene
Fifty percent sodium hydroxide
Sulfuric acid
Sulfur trioxide
Trimethyl amine



Land and Buildings

A warehouse distribution center suitable for materials compatible with herbicides is located five miles from the site. It is sprinkler protected, curbed and grated for liquid flow, concrete floored, with a 2M-gallon retaining area.

Twenty-five acres of real estate space is available and in close proximity to all utilities.

Custom chemical manufacturing process is available short term.

A fiber optics system is in place.

Supplemental Utility Systems

- Nitrogen system on site with an expandable nitrogen plant
- Instrument air system on site with up to 500 standard cubic feet per minute (scfm) available
- Utility air system on site with up to 500 scfm available (depending on instrument air usage)

- Crude hydrogen at 90 percent purity available with up to 4 million standard cubic feet (scf) per day
- Up to 1M scf per day of 98 percent carbon monoxide on as-available basis
- Up to 5M scf per day of 80 percent carbon dioxide (balance methane) available

Environmental and Waste Disposal

- Site is permitted under National Pollution Discharge Elimination System (NPDES)
- Site has a Resource Conservation and Recovery Act (RCRA) Part B Treatment and Storage Permit for on-site handling of waste materials
- RCRA permitted drum storage facility on-site
- Municipal landfill within 20 miles. Contract disposal facilities available within 500 miles
- Waste water aerobic biological waste treatment system 50 percent available. System situated in above-ground tanks with sludge dewatering

- Excess Biochemical Oxygen Demand (BOD) and hydraulic capacity
- On-site waste water collection and neutralization systems
- Experienced permit preparation and technical environmental services available on-site
- Certified laboratory support services available on-site

Utilities

Water

Screened raw cooling water from the Kanawha River is available in a newly upgraded system that can deliver at a rate of up to 10,000 gallons per minute (gpm) at

60-pounds per square inch gauge pressure (psig) depending on the location.

Filtered, softened or boiler-fed water is available in a range of 250-500 gpm, depending on additional steam load. (De-ionized water is not available.)

Potable water is purchased from a local utility and distributed across the site.

Electricity

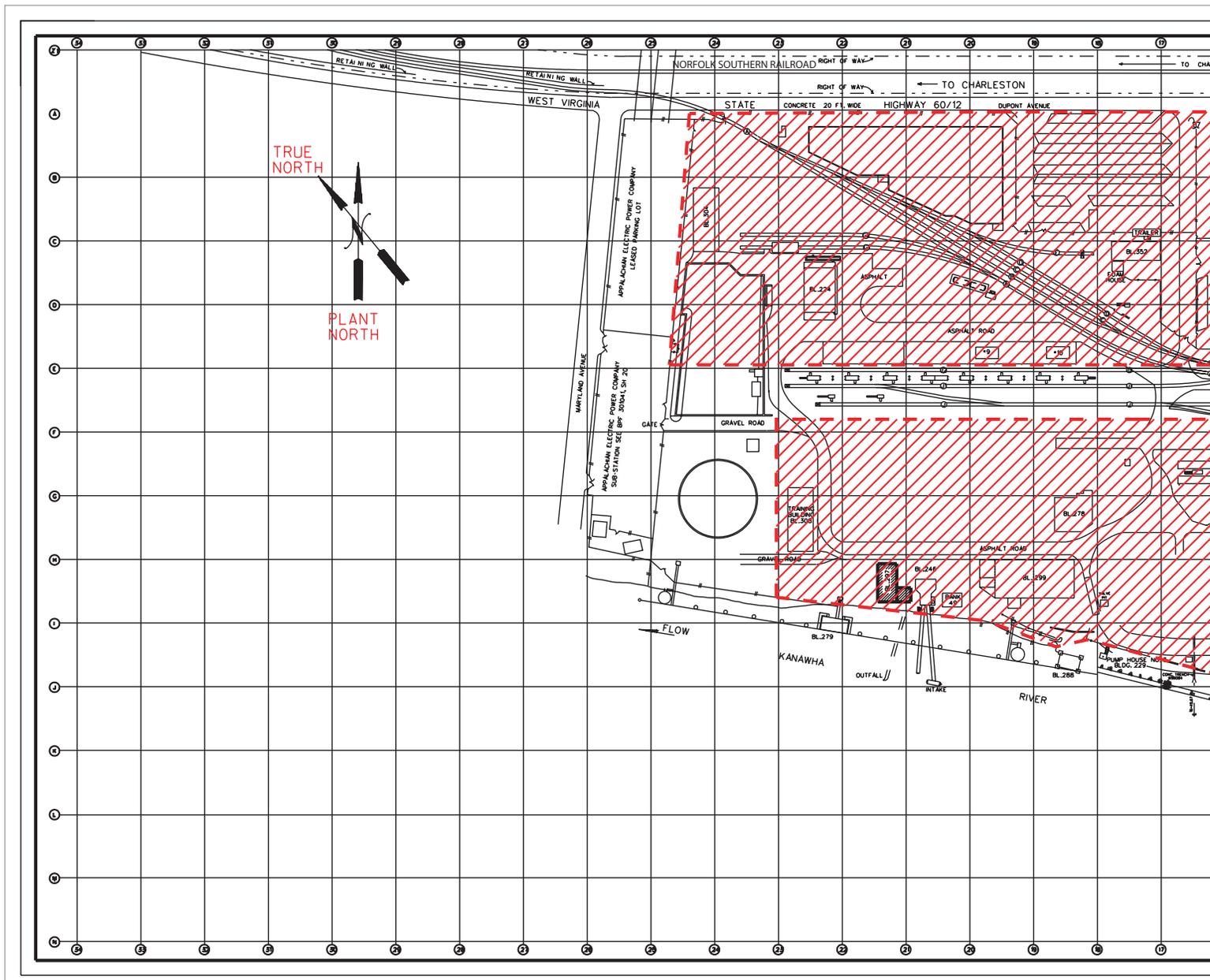
- Newly upgraded electrical infrastructure: 13-megawatt co-generation facility
- Electric energy can be supplied at 110V, 220V, 480V, 2,300V or 12,800V and Belle's electrical infrastructure is currently operating at 50 percent capacity

Natural Gas

This energy supply is available from two different sources at two different pressure ranges: 120 per square inch gauge pressure local West Virginia gas distributed across the Belle Plant at 90-95 psig and 600 psig imported gas distributed at 235-450 psig.

Steam

- Available at two pressure levels: 150 psig or super-heated 450 psig and up to 100,000 pounds per hour (pph) of steam generation capacity is available



Support services

The DuPont Belle plant has excellent safety, environmental and health management systems in place supported by highly qualified people.

The plant staff possesses functional excellence in process safety management and expertise in translating regulatory requirements into practice.

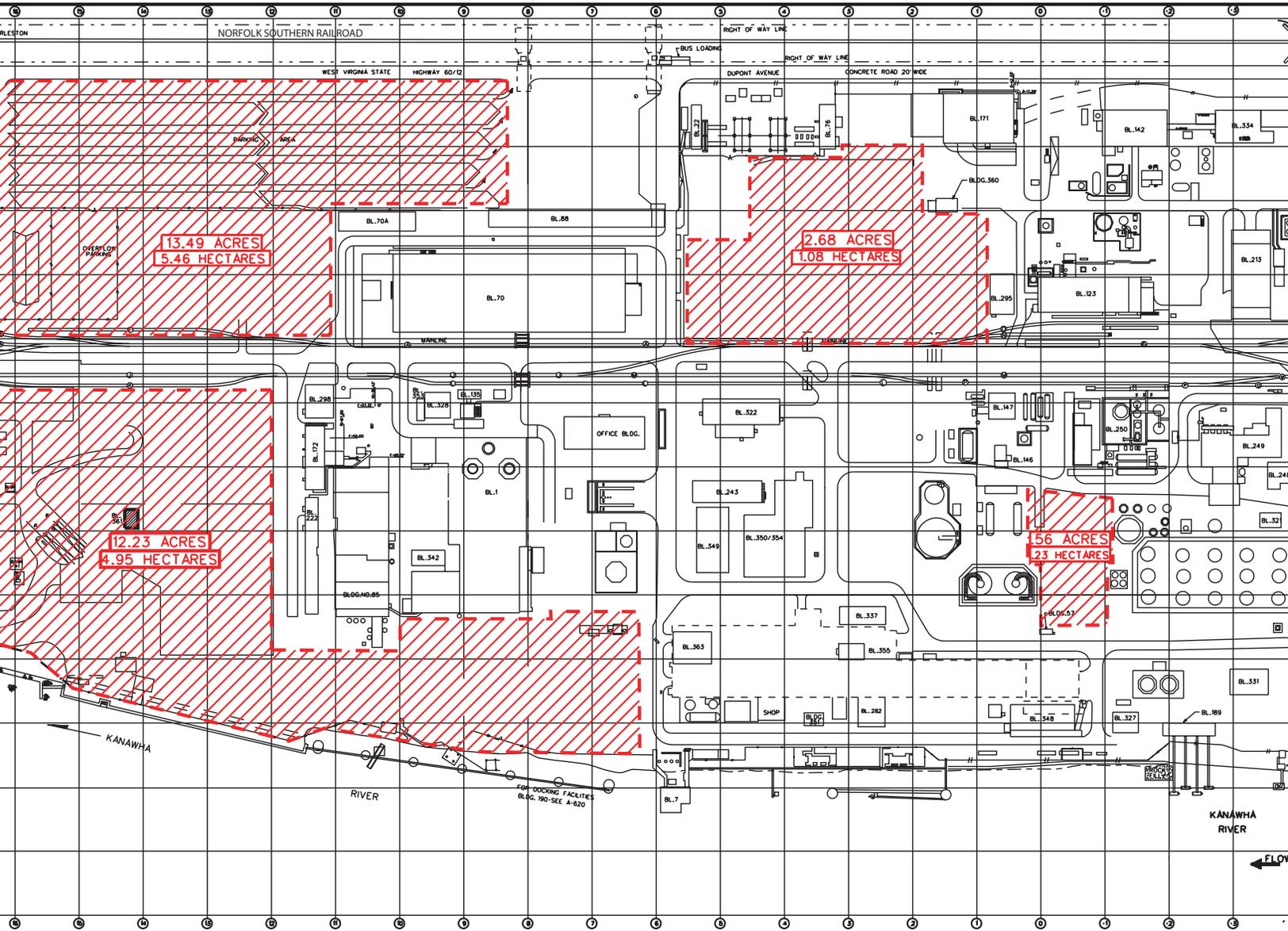
Details related to facilities and support services are available for prospective satellite businesses. The DuPont Belle plant is proud to offer the following additional services:

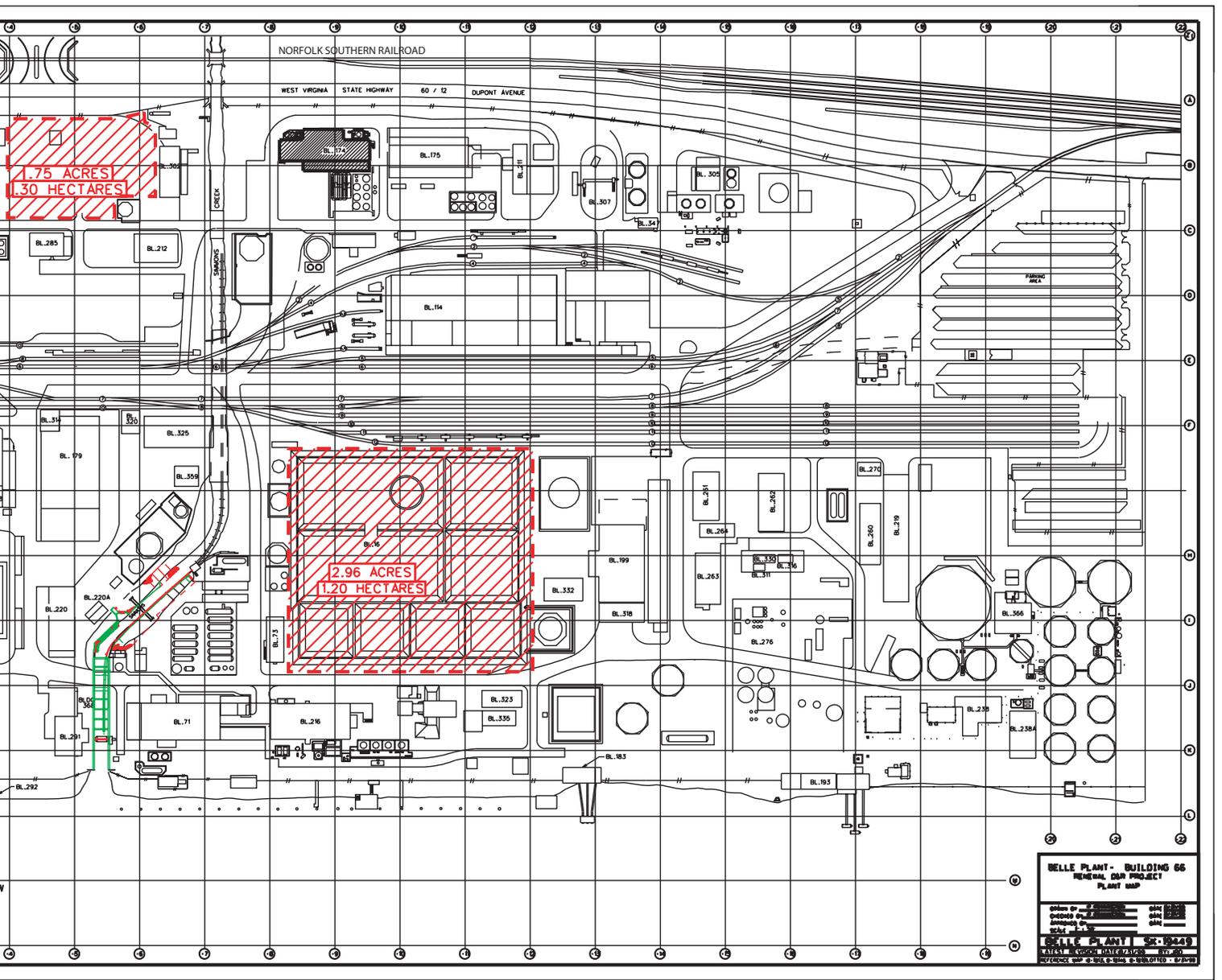
- Clerical/shipping support
- Construction
- Emergency medical

- Engineering
- Fire protection and emergency response
- Maintenance
- Skilled operating personnel
- Phone system
- Computer networking system
- Purchasing
- Security
- Selected raw materials
- Training
- Utilities
- Waste management, liquid and solid

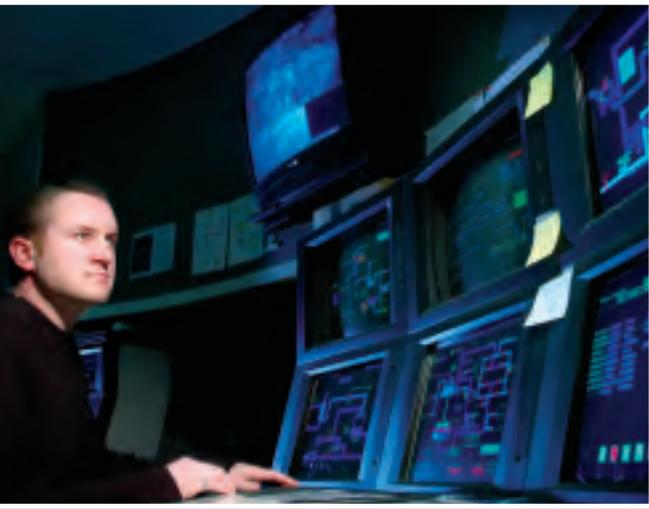
The following long-term arrangements may be made available upon request:

- Sharing investment in facilities
- Joint ventures for new products
- Shared-site arrangements
- Fixed service contracts
- Toll processing





Welcome to West Virginia and the DuPont Belle Plant



West Virginia offers numerous competitive business incentives to lower your cost of startup and operations:

- Training grants are available to existing and new employers through WORKFORCE West Virginia.
- The state's Economic Opportunity Tax Credit provides state business tax credits up to 80 percent for qualified companies creating at least 20 jobs (10 jobs in the case of qualified small businesses) for up to 13 years. Employers paying an average annual wage higher than \$26,000 are eligible for a 100 percent credit.
- The state's refundable Strategic Research & Development Tax Credit provides state tax credits up to 100 percent for expenditures on R&D projects, with unlimited carryforwards for 10 years. Direct R&D expenses are now eligible for a state sales tax exemption.
- Low-interest, direct business loans are available from the West Virginia Economic Development Authority (WVEDA) for business location or expansion projects. Loans are available at rates as low as 4 percent, with 15-year terms available. Loan guarantees are also available through the state's Capital Access program in conjunction with participating commercial banks.
- Low-interest loans and/or grants are available to public or private entities through the West Virginia Infrastructure and Jobs Development Council for infrastructure improvements (land, building and machinery acquisition or improvements; utility improvements, etc.) that will support job creation. Emphasis is placed on development in business and industrial parks and projects resulting in immediate job creation.



West Virginia Development Office
1900 Kanawha Blvd. E., Charleston, WV 25305-0311
(800) 982-3386 www.plasticswv.com



DuPont Belle Plant
901 West DuPont Ave., Belle, WV 25015
(304) 357-1200 (304) 357-1640 fax